

Work Order ID 74729

Wednesday, October 05, 2011 2:33:50 PM



Page 1

Item ID: D3384-043

Accept



Setup Start



Revision ID:

Item Name: Cyclic Sock Assembly

6

Stop



Start Date: 10/5/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:



Date: 11/10/5 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

D2690

B

0.00

100



Small Fab

Small Fab

Memo

0.00

Small Fab

1- Cut cable as per dwg D2690

2- ASSEMBLE PER DRWG D3384 REV.B

110



QC5- Inspect part completeness to step.on W/O

0.00

QC

Memo

S. u. l. o. l. u

Quality Control

6
66

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	Barcode
	QC:	Date:	SPC (Y/N):	Date:		Stop	Barcode

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <i>984</i>	0.00							<i>C/11/12 (6)</i>
Packaging	Memo	0.00							
Packaging									

130	QC21- Final Inspection - Work Order Release	0.00	<i>11/10/12 (8)</i>
	Memo	0.00	
QC			
Quality Control			

MF
11-10-12

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, October 05, 2011 2:33:58 PM

Page 1

Work Order ID: 74729



Parent Item: D3384-043



Parent Item Name: Cyclic Sock Assembly

Start Date: 10/5/2011

Required Date: 10/14/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A new issue DD 10.04.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240		Purchased	No			100	f	1,025.851	0.875	9.210526		E/S 4/10/11	

Cable

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	500		
119021	500		
ST284	525.851431		
113565	6.311789		
116438	219.539642		
118207	300		

CBL-460



Loop Sleeve

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	200		
119021	200		
ST283	13		
117947	13		
ST284	440		
118140	440		

D3384-1



Cyclic Sock

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST486	5		

70032

16

6

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

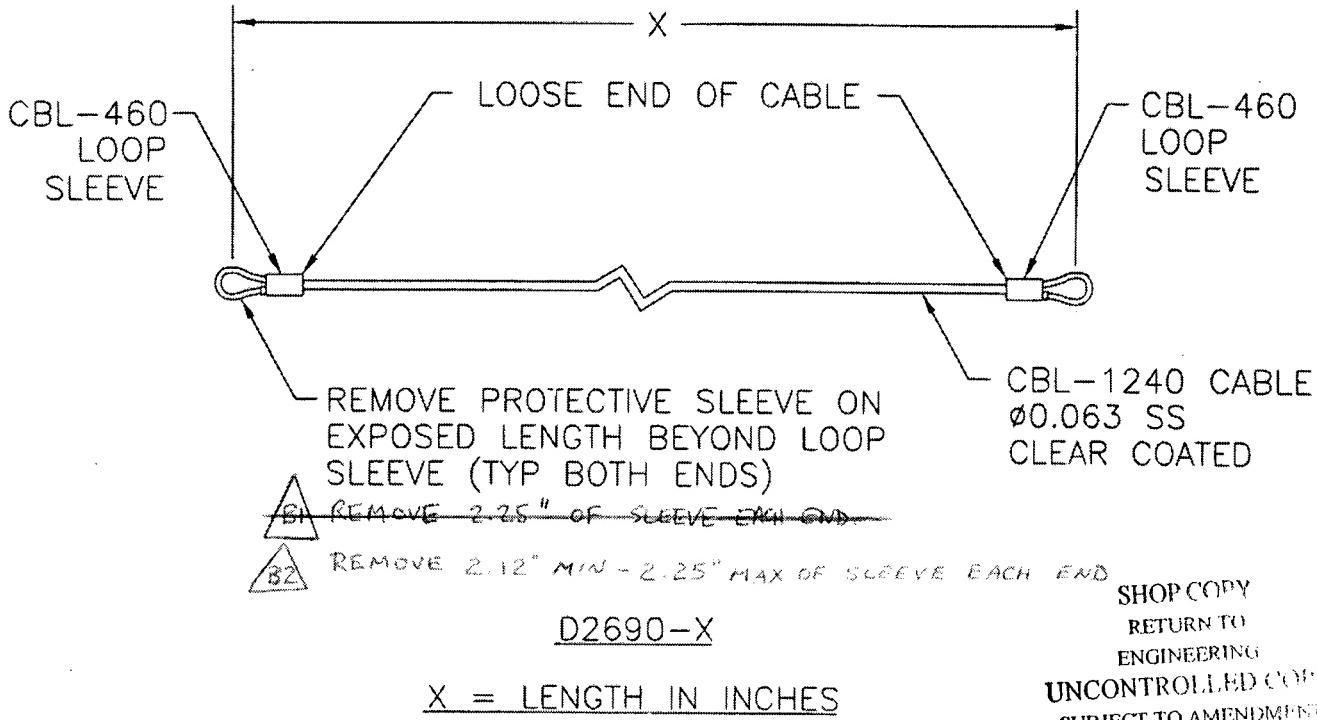
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DESIGN <i>MW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>MW</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B	SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS	
A	97.07.03	NEW ISSUE		
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH		
B1 CP	01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE		
B2 WT	04.06.24	ADDED TOLERANCE		

RELEASED
471003 KE
TSR 4374



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 14129

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

11-10-5

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's									
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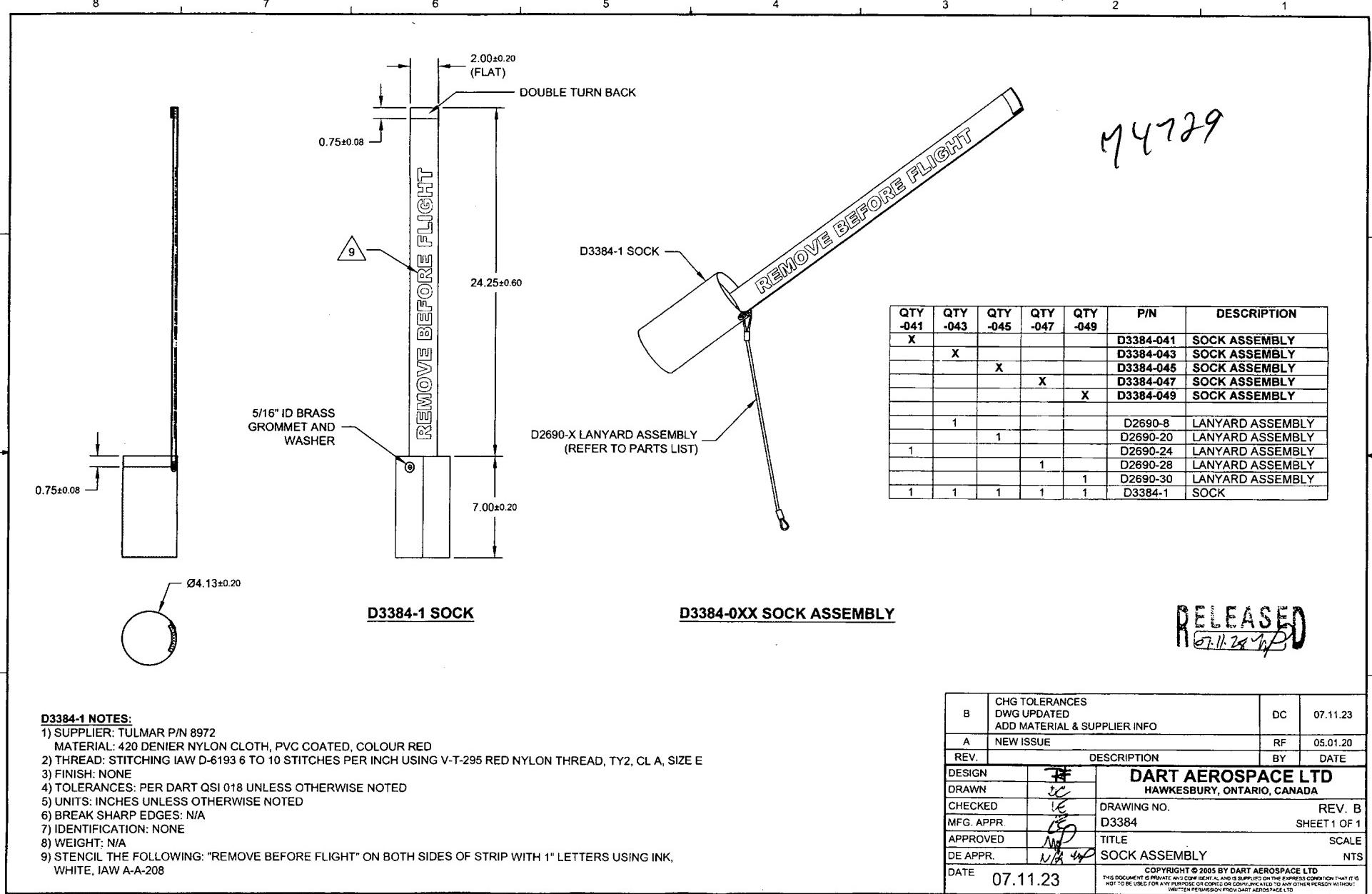
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